DRAGONETTE



2017 SAUVIGNON BLANC, GRIMM'S BLUFF VINEYARD, HAPPY CANYON



COMPOSITION 100% Sauvignon Blanc

CLONES 1 (100%)

APPELLATION Happy Canyon of Santa Barbara

VINEYARD CERTIFICATION Biodynamic (Demeter)

HARVEST DATES August 17 & 22

YIELD 1.91-3.34 Tons Per Acre (Ave: 2.35)

FERMENTATION 100% Neutral French oak 228L Barriques & 276L Cigar

AGING 16 months in barrel, on the lees

BOTTLED January 15, 2019

ALCOHOL: 13.9%

CASES PRODUCED: 125

SUGGESTED RETAIL: \$50

PHILOSOPHY

We believe that Sauvignon Blanc is one of the great white wine grapes of the world, and we aim to produce reference point wines from this varietal. We have found that the Happy Canyon area of Santa Barbara County is particularly well suited to this noble grape. Happy Canyon's unique serpentine soils and climate - warm to hot summer daytime high temperatures and cool to cold evening lows - create wines demonstrating riper spectrum fruit flavors balanced by vibrant refreshing acidity.

We bottle single vineyard wines when wines from a particular vineyard express a unique character or sense of "place" and yet are complete wines of balance, harmony and interest.

GRIMM'S BLUFF VINEYARD

Grimm's Bluff was planted solely for the purpose of producing the highest quality grapes and has been lovingly farmed with Biodynamic methods since its inception. We source fruit from three blocks here, the largest section in the unique head trained section of the vineyard. Careful farming and low irrigation result in small clusters and very low yields for this variety. These grapes demand fermentation and aging in French oak barriques and specially designed cigar shaped barrels, sur lie, in order to match the texture of the wine and to allow for a long slow evolution. Wines have extraordinary concentration, excellent acidity and a distinct mineral edge.

THE VINTAGE

2017 saw the first significant winter rains in some time, with extreme deluges in January and February. Despite the rain, vigor was normal due to a cool spring. Poor weather at set lead to a very small crop. Summer saw warm to hot days, but in most evenings, the wind and fog cooled the vineyard. August was ideal, with warm days and cool nights, allowing the grapes to ripen in a measured fashion and allowing careful harvest under ideal conditions in late August. The brutal Labor Day heatwave did not affect the Sauvignon Blanc.

OUR WINEMAKING

We hand harvested and sorted in a series of selective picks. Within hours, we gently pressed the grapes and transferred the juice directly to tank for overnight settling, before being moved into French oak barrels. Primary fermentation was completed in barrel, with native yeasts and temperature control. We blocked malolactic fermentation to retain freshness and aged the wines on their lees for 16 months, before making this reserve selection, blending, cross flow filtering and bottling.

PROPRIETORS/WINEMAKERS

John Dragonette, Steve Dragonette, & Brandon Sparks-Gillis